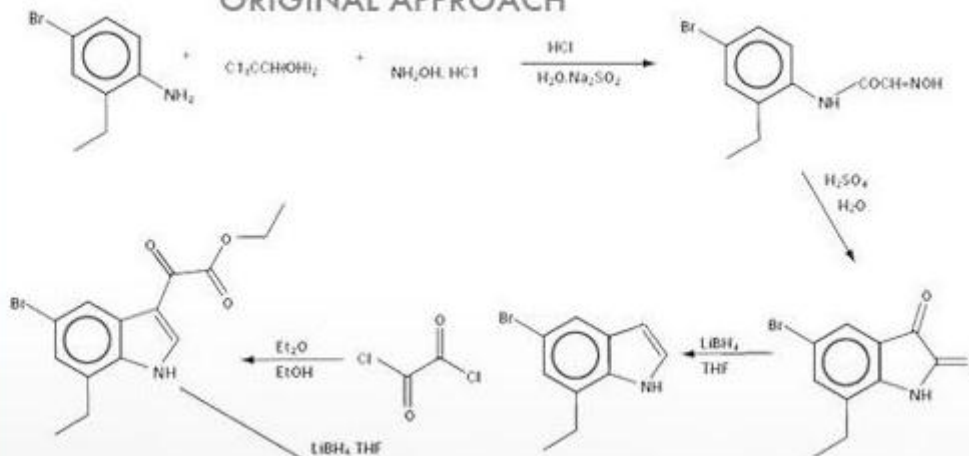


# Case Study: Grandberg Chemistry

## GRANDBERG CHEMISTRY

- Synthesis reduced from 5 steps to 2
- Eliminated highly toxic chloral
- Improved overall yield 30% to 60+%
- Provided proof of concept in 3 weeks

## ORIGINAL APPROACH



## CML'S ALTERNATE APPROACH; GRANDBERG CHEMISTRY

